THESE INSTRUCTIONS ARE APPLICABLE FOR INSTALLING AND/OR REPLACING THE BATTERY ELIMINATOR FILTER ASSEMBLY A8, FOR ANY ATIO SERIES BATTERY CHARGERS WITH OPTIONS EJ1155-00 AND EJ1155-01

(MDDELS 12V, 24V & 48V WITH DUTPUT CURRENT OF 6A-25A AND 130VDC-6A)

WARNING

DISCONNECT AND LOCK OUT ALL POWER TO THE BATTERY CHARGER BEFORE STARTING ANY MAINTENANCE PROCEDURES. TURN THE AC POWER OFF AT THE DISTRIBUTION PANEL UPSTREAM FROM THE BATTERY CHARGER. DISCONNECT THE BATTERY FROM THE CHARGER DUTPUT TERMINALS. THIS INCLUDES REMOTE SENSE WIRES IF THEY WERE INSTALLED.

STEP 1. UPON OPENING THE PACKAGE, PLEASE INSPECT AND CHECK THE FOLLOWING ITEMS:

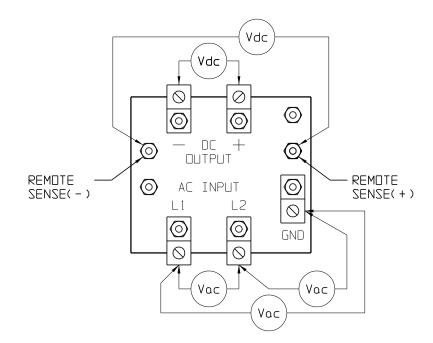
EH0743-00 WIRE HARNESS AT10 ELIMINATOR, (1).

PE0082-05 12" NYLON CABLE TIE, (2).

RP0019-08 CAP. ELECTROLITIC 7400uFD 200VDC, (1) (EJ1155-01)

RP0019-09 CAP ELECTROLITIC 37000uFD 75VDC, (1) (EJ1155-00)

STEP 2. READ "WARNING" ABOVE. PERFORM ALL INSTRUCTIONS AS DESCRIBED. REMOVE SAFETY COVER. USING A VOLTMETER, VERIFY THAT ALL POTENTIAL VOLTAGES ON THE I/O PANEL ARE ZERO

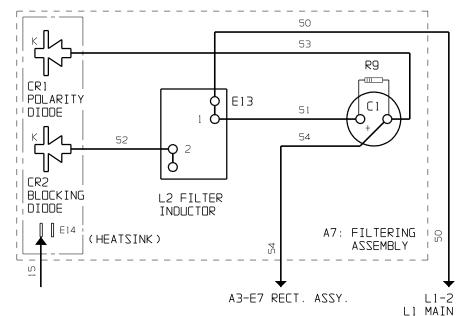


STEP 3. REMOVE THE DC FILTER ASSEMBLY A7 FROM THE AT10 UNIT BY:

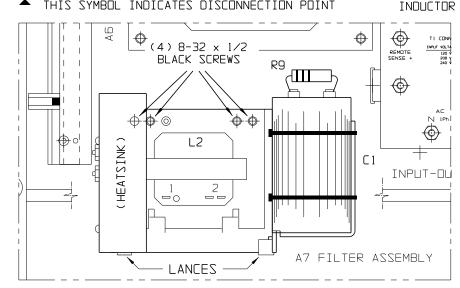
A) DISCONNECT WIRES #15 FROM E14 (HEATSINK), WIRE #50 FROM L1-2 (L1 INDUCTOR) AND WIRE #54 FROM A3-E7 (RECTIFIER).

B) REMOVE (4) FOUR 8-32 x .5 BLACK SCREWS FROM FILTER ASSY.

C) REMOVE FILTER ASSEMBLY BY LIFTING IT OUT OF THE METAL LANCES ON THE CHASSIS, ROTATE CCW AND TAKE IT OUT OF THE UNIT SO THAT THE HEATSINK COMES OUT FIRST



THIS SYMBOL INDICATES DISCONNECTION POINT



STEP 4. SET FILTER ON A WORKING TABLE AND MOUNT THE NEW C2 CAPACITOR SECURE CAP USING THE 12" NYLON WIRE TIE (SEE C1 CAP) NOTICE C1 DRIENTATION AND ALIGN C2(-) WITH C1(-), INSTALL WIRE #61 AND WIRE #60 AS SHOWN BELOW. (FOR MORE WIRING DETAIL REFER TO APPENDIX C OF USER'S MANUAL).

SAFETY NOTE !

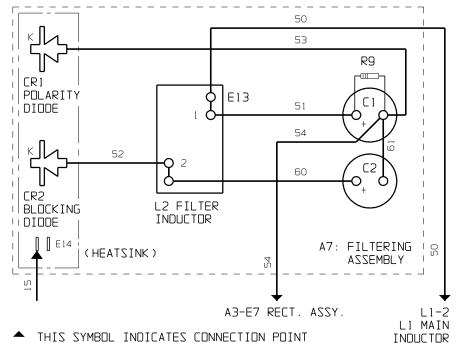
CHECK YOUR WORK, READ STEPS AGAIN IF NECESSARY AND MAKE SURE THAT ALL THE INSTRUCTIONS UP TO THIS POINT ARE CORRECT CHECK WIRE CONNECTIONS ON FILTER ASSEMBLY

STEP 5. RE-INSTALL DC FILTER ELIMINATOR ASSEMBLY INTO THE CHARGER. ONCE IN POSITION SLIP THE TWO LOWER CORNERS OF FILTER ASSY. UNDERNEATH THE LANCES INTO THE CHASSIS. ALING THE FOUR HOLES IN THE CHASSIS, INSERT FOUR 8-32 x .5 BLACK SCREWS IN THESE HOLES AND TIGHTEN TO 10-15 IN-LBS TORQUE

STEP 6. RE-CONNECT WIRE #15 TO E14 (HEATSINK), WIRE #50 TO L1-2 IN-DUCTOR AND WIRE #54 TO A3-E7 RECTIFIER ASSY

SAFETY NOTE !

CHECK YOUR WORK, MAKE SURE THAT NO OTHER WIRES WERE DIS-CONNECTED ACCIDENTLY, (REFER TO WIRING DIAGRAM IN APPEN-DIX C OF USER'S MANUAL) DURING THIS PROCESS



THIS SYMBOL INDICATES CONNECTION POINT

STEP 7. REPLACE SAFETY SHIELD. CLOSE DOOR AND PROCEED TO RE-ENERGIZE THE ATIO PER START-UP INSTRUCTIONS ACCORDING WITH THE ATIO USER'S MANUAL.

STEP 8. TO VERIFY PROPER OPERATION OF ATIO FILTER ELIMINATOR OPTION, TEST AS FOLLOW:

- 1. ENERGIZE AT10 WITH A NOMINAL RESISTIVE LOAD OF ROUGHLY 50% RATED OUTPUT CURRENT. (DO NOT HAVE BATTERY CONNECTED AT THIS TIME).
- 2. CONNECT AN AC RMS-RESPONDING VOLTMETER, SET ON AC MILI-VOLTS SCALE ACROSS THE DUTPUT OF THE ATIO.

CAUTION ! BE CAREFUL OF ELECTRICAL SHOCK

3. MAXIMUM AC RIPPLE SHOULD NOT EXCEED 30 mV rms, IF MORE THAN 30 mV rms ARE MEASURED, RE-CHECK YOUR WORK. IF THE PROBLEM PERSISTS, CALL THE FACTORY FOR ASSITANCE.

NOTICE:

AFTER THIS INSTALLATION IS COMPLETE, PLEASE RE-CORD ON PAGE I OF USER' MANUAL AND ON NAMEPLATE THAT UNIT NOW HAS THE ELIMINATOR FILTER OPTION

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TITLE AT10.1 (GROUP I) CUSTOMER INSTRUCTIONS: FIELD INSTALL OF BATT ELIM FILT ASSY (A8) - TYPE I

DRAWING No В JAO110-00 1 B PART No SHEET DΕ ZTN JA0110-00