### RECOMMENDED PROCEDURE

- 1) REMOVE TOP LOADING HARDWARE (BRASS: HEX NUT, SPLIT WASHER AND FLAT WASHER).
- 2) INSTALL COMPRESSION TYPE TERMINAL LUG (ITEM 1)
  AS SHOWN IN DIAGRAM AT LEFT. VERIFY ORIENTATION
  OF TERMINAL LUGS WITH DIAGRAM AT RIGHT.
- 3) REPLACE BRASS HARDWARE FROM STEP 1 ONTO TERMINAL LUG AND TIGHTEN ACCORDING TO TORQUE SPECIFICATION TABLE BELOW RIGHT.

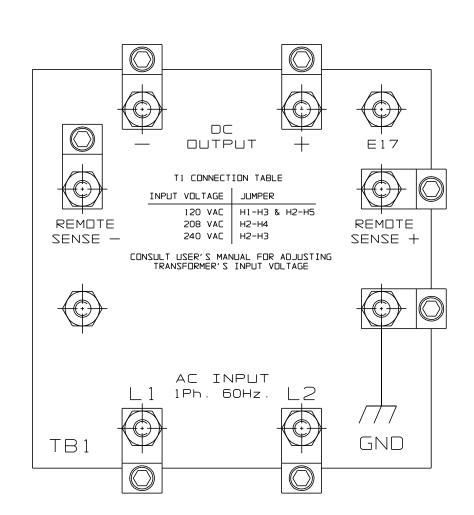
## IMPORTANT

ALL HARDWARE MUST BE MOUNTED AS SHOWN. BRASS HARDWARE CANNOT BE INTERCHANGED WITH STEEL!

# INTERNAL WIRE HARNESS AND LUG PHENDLIC I/D PANEL

BRASS HARDWARE

# INPUT-OUTPUT PANEL



# BILL OF MATERIAL: EI0197-00

ITEM NUMBER	PART No.	DESCRIPTION	ΠTΥ
1	RC0056-04	TERM,UTIL,14-6 AWG	7
_	JA0097-00	CUSTOMER INSTRUCTIONS	1

TORQUE SPECIFICATIONS						
BOLT SIZE	TORQUE RANGE					
8	10-15					
10	16-24					
1/4	57-77					
5/16	119-158					
3/8	17-23 (*)					
1/2	43-57 (*)					

ALL TORQUE RANGES ARE IN IN-LBS EXCEPT AS NOTED (\*) RATED IN FT-LBS

REVISIONS		APPRDVALS	DATE				
REV	ECN No	DATE	APP	DRAWN BY PAC	040692		
0	8696	040692		APPROVEO		AT10 COMPRESSION LUGS	
						CUSTOMER INSTALLATION INSTRUCTIONS	
				UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:  FRA. DEC. ANG.		JA0097 REV O $\mathbf{B}$	
				± 1/64 ± 0.01	5 ± 0.05	SCALE _ JOB No _ SHEET O1 OF O1	