## ♠ ⚠ WARNING

DISCONNECT AND LOCK OUT ALL POWER TO THE BATTERY CHARGER BEFORE STARTING ANY MAINTENANCE PROCEDURES. TURN OFF THE CHARGER'S TURN OFF ALL AC POWER INTERNAL AC AND DC CIRCUIT BREAKERS. UPSTREAM FROM THE BATTERY CHARGER. DISCONNECT THE BATTERY FROM THE CHARGER DUTPUT TERMINALS. THIS INCLUDES REMOTE SENSE WIRES CONNECTED TO THE BATTERY IF THEY WERE INSTALLED

STEP 1) UPON OPENING THE PACKAGE, PLEASE INSPECT AND CHECK FOR THE FOLLOWING ITEMS:

- (1) EN0027-00 AUXILIARY ALARM RELAY PC BDARD (A5)
- (1) EH5045-00 SERIAL INTERCONNECTION CABLE ASSEMBLY
- (4) PEO243-00 PC BDARD STAND-DFF 0.5in LDNG
- (4) PE0032-02 SELF-TAPPING SCREWS 6-32×0.25
- (2) PE0165-11 RUBBER GROMMET (W/SPARE) TO FIT 1.375in HOLE \*
- (6) PE0082-01 PLASTIC WIRE TIE 4in LONG
- (1) FE0599-00 AT10.1 PENTHOUSE SHROUD \*
- (1) FE0600-00 AT10.1 PENTHOUSE TOP \*
- (1) FE0601-00 ATIO.1 PENTHOUSE BLANK PANEL \*
- (14) PE0291-01 SELF-TAPPING SCREWS 8-32x0.5 TYPE-F \*
- (2) PEO269-04 8-32 HEX NUT (FASTENED FROM BOTTOM) \*

(\*) IF YOUR ATIO.1 ALREADY HAS A PENTHOUSE INSTALLED, THESE ITEMS WILL NOT BE SUPPLIED IN YOUR PACKAGE

Vdc

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Vac

Vac

L2 GND

Vdc

NEG OC OUTPUT POS

I∕Π TERMINAL

AC INPUT

 $\sim$ 

Vac

BOARD (TB1)

IF YOUR ATIO.1 ALREADY HAS A PENTHOUSE INSTALLED, STEP 6 HAS BEEN PERFORMED DURING INITIAL MANUFACTURING.

> STEP 2) READ THE "WARNING" NOTE ABOVE AND PERFORM ALL INSTRUCTIONS AS DESCRIBED. REMOVE THE PLEXIGLAS SAFETY SHIELD.

> > THAT ALL POTENTIAL VOLTAGES ON THE I/O PANEL ARE ZERO.

USING A VOLTMETER, VERIFY

COMPATABILITY NOTE:

THIS DOCUMENT SUPERCEDES SERVICE INSTRUCTION 

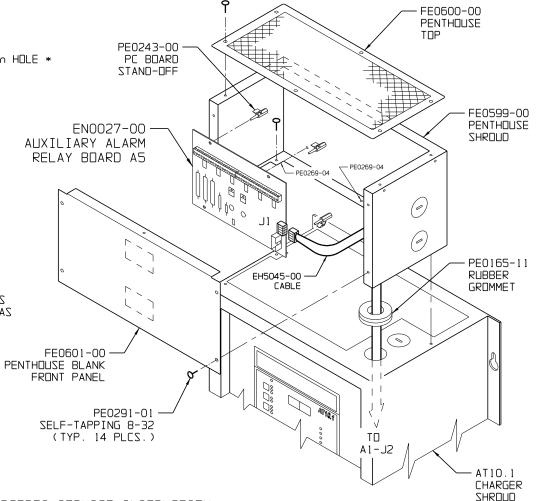
IF YOUR ATIO 1 WAS MANUFACTURED BEFORE 02/08/2008 AND THE AUXILIARY ALARM RELAY PC BOARD (A5) FIELD INSTALLATION KIT DOES NOT ALSO CONTAIN AN UPGRADED MAIN CONTROL PC BOARD (A1), THESE INSTRUCTIONS MAY NOT APPLY TO YOUR UNIT. OLDER (REV. 7 DR LOWER) VERSIONS OF THE MAIN CTRL PC BOARD DO NOT FEATURE PLUG J2 AS SHOWN. PLEASE CONTACT YOUR SALES REPRESENTATIVE FOR AN UPGRADED (REV. 8 OR HIGHER) VERSION OF THIS PART.

STEP 3) IF YOUR CHARGER HAS A PENTHOUSE INSTALLED, REMOVE THE TOP AND FRONT PANELS. CAREFULY LET THE FRONT PANEL HANG FROM THE WIRES CONNECTED TO TERMINAL BLOCKS.

STEP 4) MOUNT THE PEO243-00 PC BOARD STAND-OFFS TO THE FE0599-00 PENTHOUSE SHROUD USING PE0032-02 SELF-TAPPING 6-32x0.25in SCREWS. CHECK DRIENTATION OF THE STAND-DFFS RELATIVE TO THE PC BOARD EDGES BEFORE TIGHTENING THE SCREWS

STEP 5) ON THE TOP OF THE ATIO.1, OPEN ONE OF THE TOP KNOCKOUT HOLES. INSTALL A PEO165-11 RUBBER GROMMET ONTO THE OPEN HOLE. IF YOUR ATIO.1 HAS A PENTHOUSE INSTALLED, USE THE UNUSED KNOCKOUT HOLE AND INSTALL THE SUPPLIED RUBBER GROMMET

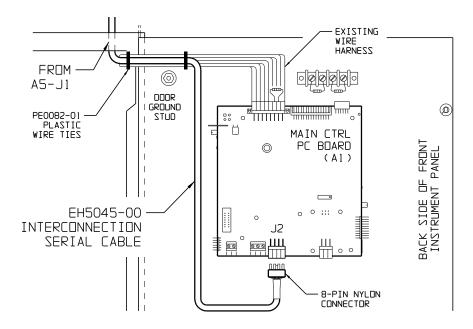
STEP 6) MOUNT THE PENTHOUSE ASSEMBLY ON TOP OF THE ATIO.1 AS SHOWN. MAKE SURE THE HOLES ALIGN BETWEEN THE BOTTOM OF THE PENTHOUSE AND THE TOP OF THE ATIO.1. THE BOTTOM OF PENTHOUSE IS IDENTIFIED BY A NOTCH ON ONE SIDE. SECURE THE PENTHOUSE USING FOUR (4) PEO291-01 SELF-TAPPING 8-32x0.5in SCREWS.



STEP 7) REMOVE PC BOARD FROM ITS ANTI-STATIC CARRIER PLATIC BAG. VERIFY THE JUMPER SETTING OF J7 ON AS MATCH THE DC OUTPUT VOLTAGE OF YOUR BATTERY CHARGER. !!!-VERY IMPORTANT-!!!

> ALWAYS HANDLE PC BOARD BY THEIR EDGES. CHECK FOR PROPER DRIENTATION AND ALIGN THE PC BOARD HOLES WITH THE PLASTIC STAND-OFF GUIDE POSTS. PUSH FIRMLY UNTIL ALL FOUR (4) CLIPS SNAP INTO PLACE, SECURELY HOLDING THE PC BOARD.

STEP 8) INSTALL THE EH5045-00 INTERCONNECTION CABLE. CONNECT ONE END OF THE CABLE TO JI ON THE AS AUXILIARY ALARM RELAY PC BOARD AS SHOWN. PASS THE OTHER END OF THE CABLE THROUGH THE RUBBER GROMMET. OPEN THE ATIO.1 DOOR AND CONNECT THE OTHER END OF THE CABLE TO J2 ON THE MAIN CONTROL PC BOARD (A1). SECURE THE CABLE ASSEMBLY TO THE EXISTING WIRE HARNESS USING PE0082-01 PLASTIC WIRE TIES



STEP 9) CHECK YOUR WORK! READ ALL STEPS AGAIN TO MAKE SURE ALL INSTRUCTIONS UP TO THIS POINT WERE PERFORMED. PLEASE CHECK THE FOLLOWING:

ALL STAND-OFF LATCHES ARE PROPERLY HOLDING THE AS BOARD
CABLE CONNECTOR AND HOUSING PROPERLY MATED AT BOTH ENDS
CABLE ASSEMBLY PROPERLY SECURE TO EXISTING WIRE HARNESS
VERIFY THE JUMPER SETTING OF J7 ON AS MATCH THE DC
DUTPUT VOLTAGE OF YOUR ATIO.1 !!!-VERY IMPORTANT-!!!

STEP 10) INSTALL FRONT AND TOP PANELS OF THE PENTHOUSE USING THE REMAINING SELF-TAPPING SCREWS 8-32 x 0.5in (THE SHORT BEND ON THE FRONT PANEL INDICATES THE TOP).

STEP 11) REPLACE THE PLEXIGLAS SAFETY SHIELD AND CLOSE THE FRONT PANEL DOOR. REFER TO THE ATIO.1 OPERATING AND SERVICE INSTRUCTIONS TO RE-ENERGIZE THE UNIT, AND FOR USE OF THE NEWLY INSTALLED AUXILIARY ALARM RELAY PC BOARD (A5).

				<b>(4)</b>	$\Rightarrow$	THIRD ANGLE PROJECTION						
				DRAWN BY	MCR	080309	TITLE ATIO.1 (GRP I) FIELD INSTALLATION INSTRUCTIONS					
1	24562	100214	ND	APPROVED	ND	080309	AUXILIARY ALARM RELAY PC BOARD (A5) OPTION  DRAWING No REV					
С	21729	080309	ND	UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:			DRAWING NO	JD5025-00			1	$\mid \mathbf{B} \mid$
RE	/ ECN No	DATE	APP				SCALE NTS	PART No	JD5025-00	SHEET	1 0	F 1